Supplementary Material

**Comparison of the effects of Ti- and Si-containing minerals on goethite transformation in the Bayer digestion of goethitic bauxite**

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**Fig. S1. XRD patterns of the (a) synthetic goethite, (b) anatase, and (c) kaolinite.**

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**Fig. S2. SEM images of the (a) synthetic goethite, (b) anatase, and (c) kaolinite.**



**Fig. S3. XRD patterns of the goethitic bauxite.**





**Fig. S4.** **XRD pattern of the reaction products of goethitic bauxite and hydrazine hydrate in sodium aluminate solution with different dosages of (a) anatase, (b) kaolinite, and (c) *η*AG.**